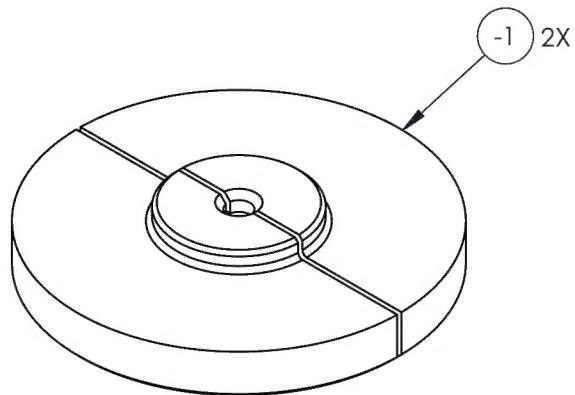


This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	9/30/2016	SM	JAG



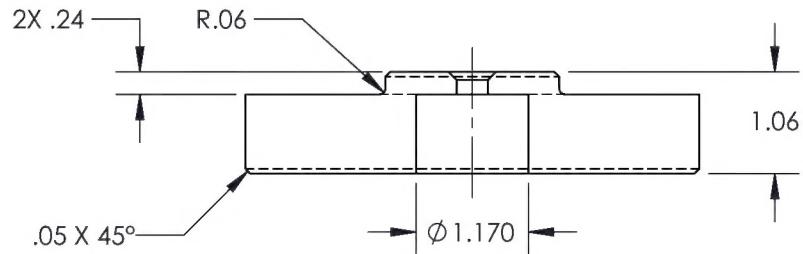
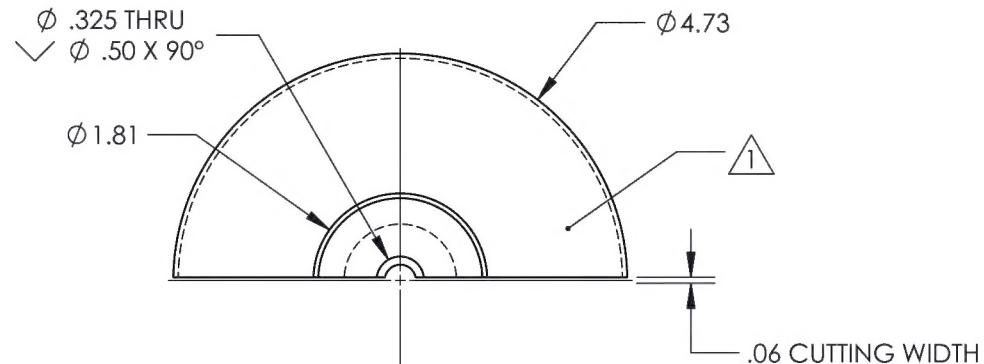
NOTE:
REF. EUROCOPTER T/N 117-68021W5.

DART AEROSPACE	
TITLE	
DWG NO. RBE117-68021W5	
REV	1
MATERIAL	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT .XXX ± .005 FRACTIONS ± 1/8	
TREAT .XX ± .01 ANGLES ± 5°	
FINISH X ± .1 SURFACES = 125 ✓	
SPEC	
DRAWN BY: MACKOVJAK	
CHECKED: CLOUGH	
OPPS APPR: ANDERSON	
QA APPR:	LINDSAY
APPROVED:	GILBERT
USED ON MODEL	
H145	
SCALE	1:2
DATE	7/28/2016
SHEET 1 OF 2	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
		-1	2	PLATE		4140/4142		2

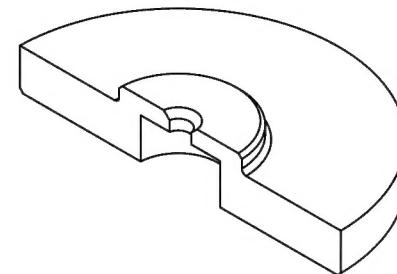
This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REV	ECR	REVISIONS	DESCRIPTION	DATE	INITIAL	APPROVED
-----	-----	-----------	-------------	------	---------	----------



(-1)

PLATE



NOTE:

1 ENGRAVE T/N, S/N, "MADE IN USA" ON FIRST PART, ENGRAVE T/N ON SECOND PART.



TITLE	
DWG NO.	MOUNT
	RBE117-68021W5-1
MAT'L	4140/4142
HEAT	RC 28-34
TREAT	
FINISH	BLACK OXIDE
SPEC	QMSI-6.2.2 REV D
DRAWN BY:	MACKOVJAK
CHECKED:	CLOUGH
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
SCALE	1:2
DATE	7/28/2016
SHEET 2 OF 2	

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES

.XXX ± .005 FRACTIONS ± 1/8

.XX ± .01 ANGLES ± 5°

.X ± .1 SURFACES = 125

1. BREAK ALL SHARP EDGES

.015 x 45° OR .015R

2. DIMENSIONAL LIMITS APPLY

AFTER PLATING

3. INTERPRET DIM AND TOL PER

ASME Y14.5M-2009

USED ON MODEL

H145